



# 15. LIFT UP GATE

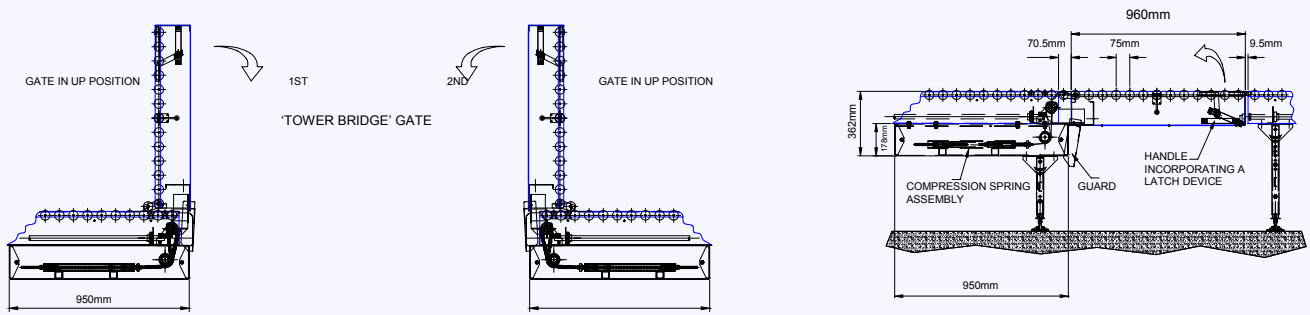


Maximum standard width 762mm. For wider units please consult with Conveyor Units Sales Department.

The standard length of all lift-up gate sections is 960mm, this provides 900mm clear pedestrian access.

The lift-up section comprises of a standard straight section of conveyor fitted with plastic rollers, driven by a 24 volt motorised roller.

The lifting process is spring assisted from the preceding straight track. This length must have a minimum length of 950mm to house the spring assistance assembly.

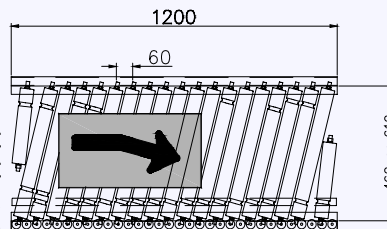


N.B. The lift-up gate section is not recommended for continuous use, but for positioning at Fire Exits and for occasional access.  
Not available for XU30 conveyors.  
Fixed section of track must be 75mm roller pitch.

# 16. PACK POSITIONING UNIT & PACK TURN UNIT

## PACK POSITIONING UNIT

Supplied as left or right hand, the positioning unit is fitted with angled driven rollers set at 60mm pitch, which guide the product to the left or right hand side of the conveyor track to give a fixed product position for infeed into various types of machinery and within the scanning distance of bar code readers and labelling machines etc.



The unit is manufactured in two standard widths of: 462mm for inside straight track widths of 362 up to 462mm and 612mm for inside straight track widths of 512 up to 612mm. Subject to product trials.

## PACK TURN UNIT

Use for XU60 conveyor only.

The unit includes a plastic wheel type guide on one side only.

We would recommend that product trials are carried out at our works. This unit is suitable for product weights up to a maximum 8 Kgs. For weights greater than this, we would advise the use of a belt conveyor.

